

# SONG

Bath & Kitchen Masterpieces  
The Leader in Style and Price

## Installation and Care Guide

### Freestanding Bathtubs

This Guide is for the following Freestanding bathtubs:

FP SERENADE™  
FG HARMONY™  
FD ARIA™  
FM DUET™

**Thank you** for allowing **SONG** the honor of earning your business.

This Guide will help you install and care for your **SONG** Masterpiece Bathtub so that it will be Impressive for a Lifetime ® !

**SONG** Bath is committed to product quality therefore specifications, options and details in this Guide are subject to change without notice in the interest of product improvement.

## Items Needed for Installation



Safety Glasses  
Screwdrivers  
Tape Measure  
Pencil  
Level  
Plumbers Putty

Sink Template  
Sealant  
Wrenches  
Rags  
Drop Cloth  
Drill w/ 1/4" bit

## **Before You Begin**

**WARNING: Risk of personal injury.** Wear personal protective equipment and obtain sufficient help to carefully lift or move the bath. Cast iron baths are extremely heavy. If the cast iron bath is not lifted properly, personal injury may occur.

**CAUTION: Risk of property damage.** Do not support the bath by the rim. The bath must be supported by the feet only.

- Observe all local plumbing and building codes.
- Before moving the bath, carefully plan the installation area. This bath is heavy and will not easily fit through doorways.
- To ensure a successful installation, the floor must be level.
- Adequate floor support must be provided. Consult the specification sheet for specific floor loading requirements.
- To properly install the cast iron bath, the following SONG components are required: T-01/T-02/T-03 or T-04 feet for freestanding baths.
- The illustrations shown may not represent your actual product. The installation instructions still apply.
- This bath conforms to ASME standard A112.19.1. All dimensions are nominal.
- SONG Bath reserves the right to make revisions in the design of products without notice, as specified in the Price Book.

## 1. Site Preparation before Installation

**NOTE:** This bath can be used with a wall-mount faucet or freestanding faucet. Refer to the installation instructions packed with the faucet for proper placement of the faucet and bath.

### **Flooring**

**NOTICE:** Adequate floor support must be provided.

- Install adequate floor support.

**NOTICE:** To ensure a successful installation, it is critical that the bath be installed on a level subfloor.

- Verify the subfloor is level. Adjust for level, if necessary.
- Apply water-resistant sealant to the subfloor. This will reduce the risk of water damage.

### **Framing - For Wall-Mount Faucet Installations**

**NOTICE:** Take into account the thickness of the finished wall materials when constructing the framing. If these factors are not taken into account, the bath will not fit in the installation area. Construct the framing with 2x4 or 2x6 studs for the chosen installation.

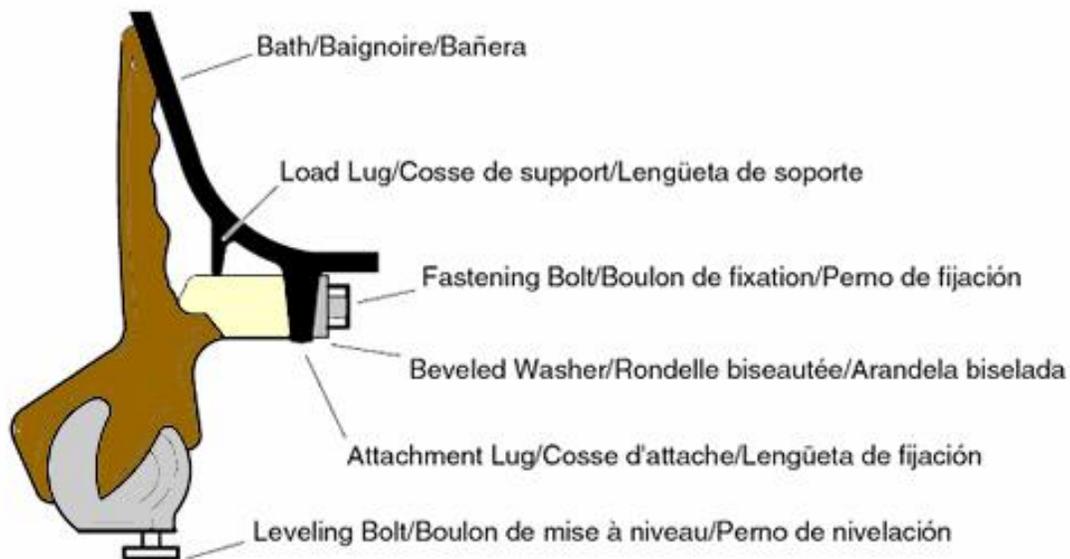
### **Plumbing**

- Position the plumbing according to the specification sheet.
- Cap the supplies and check for leaks.

### **Finished Flooring**

- Apply the finished flooring material prior to installing the bath.
- Ensure the finished floor is level before proceeding with the bath installation.

## 2. Install the Legs



**WARNING: Risk of personal injury.** Wear personal protective equipment and obtain sufficient help to carefully lift or move the bath. Cast iron baths are extremely heavy. If the cast iron bath is not lifted properly, personal injury may occur.

- Place protective floor covering or throw rug near the installation area. This will prevent damage to the floor and bath when the bath is set down.
- With help, remove the bath from its carton and place it on top of the protective floor covering.
- Lift the outlet end of the bath until sufficient clearance is obtained to attach the two front legs.
- With the tapered edge of the washer facing up, insert the fastening bolt through the beveled washer.
- With the load lug resting on the flat of the interior leg, align the leg with the attachment lug.
- Insert the fastening bolt, then wrench tighten.
- Repeat the above procedure for the remaining legs.

### 3. Install the Bath

**WARNING: Risk of personal injury.** Wear personal protective equipment and obtain sufficient help to carefully lift or move the bath. Cast iron baths are extremely heavy. If the cast iron bath is not lifted properly, personal injury may occur.

**WARNING: Risk of personal injury.** Do not lift the bath by the rim. Lift the bath from the bottom only.

**NOTE:** The illustration shown may not represent your actual product. The installation instructions still apply.

For All Installations

- With help, carefully move the bath into the installation area.
- Connect the tailpiece of the drain to the trap.
- Verify the bath is: (1) level across the top of the bath, (2) plumb along the drain side, and (3) resting on all four feet.

Level the Bath

- Turn the leveling bolts at the bottom of the four legs.
- Recheck if the bath is: (1) level across the top of the bath, (2) plumb along the drain side, and (3) resting on all four feet.

### 4. Install the Plumbing

**CAUTION: Risk of property damage.** A watertight seal must exist on all bath drain connections. The watertight seal will prevent property damage.

- Connect the trap to the drain.
- Install the faucet valving according to the faucet manufacturer's instructions. Do not install the faucet trim at this time.
- Open the hot and cold water supplies. Check all connections for leaks.
- Run water into the bath. Check the drain connections for leaks.
- Fill the bath to the overflow. Check for leaks.
- Install the faucet trim. Refer to the instructions packed with the faucet trim.

## 5. Care and Cleaning

**For best results, keep the following in mind when caring for your SONG product:**

- The ideal cleaning technique is to rinse thoroughly and blot dry any water from the surface after each use.
- Use a soft nylon brush on slip-resistant surfaces. Be sure to use a water-soluble cleaner (dissolves 100% in water).
- Carefully read the cleaner product label to ensure the cleaner is safe for use on the material.
- Always test your cleaning solution on an inconspicuous area before applying to the entire surface.
- Do not allow cleaners to sit or soak on the surface.
- Wipe surfaces clean and rinse completely with water immediately after cleaner application. Rinse and dry any overspray that lands on nearby surfaces.
- Use a soft, dampened sponge or cloth. Never use an abrasive material such as a brush or scouring pad to clean surfaces.

## **SONG Cast Iron Limited Warranty**

**SONG** warrants the cast iron components of products to be free of defects in material and workmanship during normal residential use for as long as the original consumer purchaser owns his or her home. Gloss reduction, scratching, staining and alkaline etching of the finish over time due to use, cleaning practices or water or atmospheric conditions, are not manufacturing defects but are indicative of normal wear and tear. This warranty applies only to **SONG** Cast Iron products installed in the United States of America, Canada or Mexico (North America).

If a defect is found in normal residential use, **SONG** will, at its election, repair, replace or make appropriate adjustment. Damage caused by accident, misuse, or abuse is not covered by this warranty. Improper care and cleaning will void the warranty. Proof of purchase (original sales receipt) must be provided to **SONG** with all warranty claims. **SONG** is not responsible for labor charges, installation, or other incidental or consequential costs. In no event shall the liability of **SONG** exceed the purchase price of the product.

If the cast iron product is used commercially or is installed outside of North America, **SONG** warrants the cast iron product to be free from defects in material and workmanship for one (1) year from the date the product is installed, with all other terms of this warranty applying except duration. All other components other than the enameled cast iron component carry **SONG's** one-year limited warranty unless otherwise specified.

If you believe that you have a warranty claim, contact **SONG**, either through your Dealer, Plumbing Contractor, Home Center or E-tailor, or by writing: **SONG** Bath., Attn.: Customer Service, 146 Old Kings Highway, New Canaan, CT 06940, USA. Please be sure to provide all pertinent information regarding your claim, including a complete description of the problem, the product, model number, color, finish, the date the product was purchased and from whom the product was purchased. Also include your original invoice. For other information or to obtain the name and address of the service and repair facility nearest you, call 1-800-353-0313 from within the USA, 1-203-966-3043 from outside the USA.

**SONG AND/OR SELLER ARE PROVIDING THIS WARRANTY IN LIEU OF ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANT ABILITY AND FITNESS FOR A PARTICULAR PURPOSE. SONG AND/OR SELLER DISCLAIMS ANY LIABILITY FOR SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES.**

Some states/provinces do not allow limitations of how long an implied warranty lasts or the exclusion or limitation of such damages, so these limitations and exclusions may not apply to you. This warranty gives the consumer specific legal rights. You may also have other rights that vary from state/province to state/province. This warranty is to the original consumer purchaser only, and excludes product damage due to installation error, product abuse, or product misuse, whether performed by a contractor, service company or the consumer.



**This is the **SONG** exclusive written warranty.**